

Work Order ID 57245

March 31, 2010 10:02:34 AM



Page 1

Item ID: D412-702-107B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 31/03/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 09/04/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10-3-31

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr

100 Pick Kit 0.00



Packaging Memo 0.00

Packaging

110 0.00



Small Fab Memo 0.00

Small Fab

Assemble as per ICA D412-702 P79

120 QC5- Inspect part completeness to step on W/O 0.00



QC Memo 0.00

Quality Control

8/10/13

8/5/10/04/13 (4)

8/5/10/04/13 (4)

(x4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 274

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/4/13 (4)

10/04/13

MK

10-4-13

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Picklist Print

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Work Order ID: 57245

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 31/03/2010

Required Date: 09/04/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10LL Washer		Purchased	No			100	Each	3,776.000	16.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST349

3776

19085

376

19600

3400

100

Each

10.0000

4.0000

16

95/04/13

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST244

10

45928

2

50473

1

55681

7

100

Each

0.0000

4.0000

1
3

95/04/13

B57229 (4)

D3573-3

Adapter

D3579-046

Shoulder Harness

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Required Date: 09/04/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
K62		Purchased	No			100	Each	49.0000	4.0000			
CLIP												

Warehouse

Location

Main Warehouse

ST243A

113878

Loc Qty

Loc Code

49

49

100

Each

1,891.000

16.0000



4510/04/13

4



4510/04/13

16

MS21042L3

Nut

Warehouse

Location

Main Warehouse

ST300

Loc Qty

Loc Code

1891

110844

35

111274

27

111668

58

112314

285

113523

17

113537

485

113644

984

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Shop Packet Print

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24693-S272		Purchased	No			100	Each	316.0000	16.0000			
Screw												

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST288

316

111295

9

111548

7

112492

300



31/04/13

8
8

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Shop Packet Print

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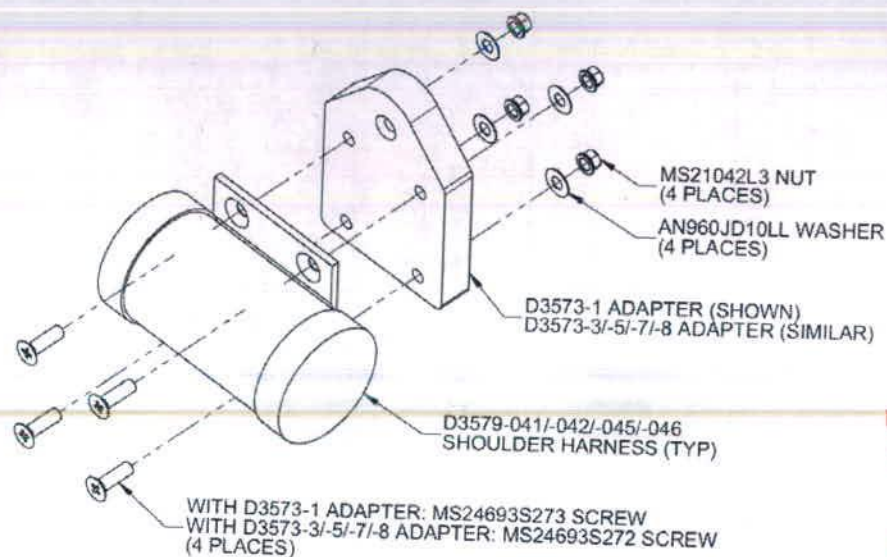
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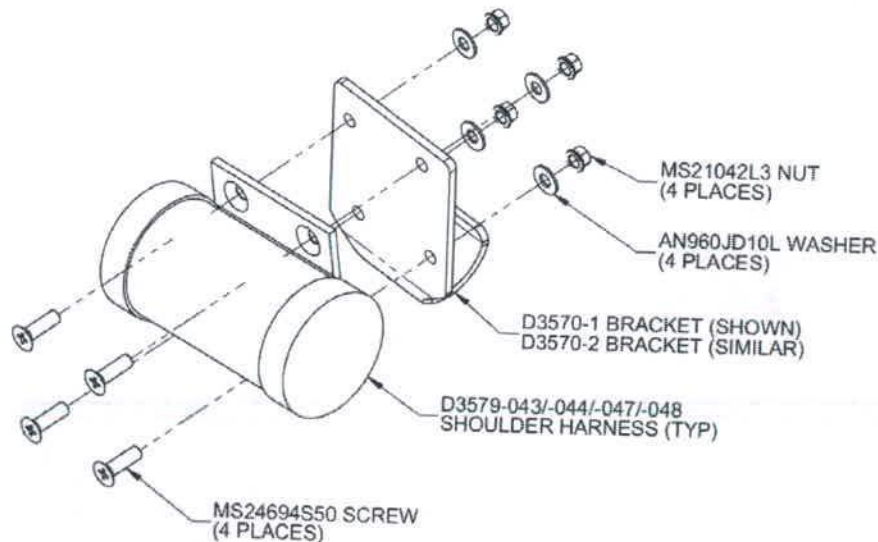
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SHOP CO
RETURN T
ENGINEER
UNCONTROLLE
SUBJECT TO AME
WITHOUT NO
WORK ORL
NO. 57245

**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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